

Work Order ID 140058

Thursday, December 17, 2015 3:41:45 PM

646.3812

B 140058

REV. N/C

140058

Page 1

Item ID: 646.3812

Revision ID:

Item Name: Gusset Bracket

Start Date: 12/17/2015 Start Qty: 15.00

Required Date: 12/17/2015 Req'd Qty: 15.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan: MJS

Date: DEC 18 2015

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
646.3800	NC								

110

0.00

110

HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

1-Machine per DWG
DWG REV: N/C

0.08

2- deburr and break all sharp edges

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Quality Control

Memo

0.00

30 0 30.1.16-01-25

30 0 30.1.16-11-25

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐			
Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐			
Equip/Tooling ☐	☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐			
Handling/Pre ☐	☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐			
Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐			
Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐			
LOA ☐	☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐			
Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐			
Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER :						
Misidentified ☐	☐	Past Due ☐							

Thursday, December 17, 2015 3:41:45 PM

1 40058

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 12/17/2015 **Start Qty:** 15.00 ***15***

Cust Item ID:

Required Date: 12/17/2015 **Req'd Qty:** 15.00 ***15***

Customer:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run Start *NR1*

Stop ***NR2***

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐			
Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐			
Equip/Tooling ☐	☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐			
Handling/Pre ☐	☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐			
Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐			
Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐			
LOA ☐	☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐			
Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐			
Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER : ☐						
Misidentified ☐	☐	Past Due ☐							

Work Order ID 140058***140058***

Page 3

Thursday, December 17, 2015 3:41:45 PM

Item ID: 646.3812 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Gusset Bracket
Start Date: 12/17/2015 Start Qty: 15.00 ***15*** Cust Item ID:
Required Date: 12/17/2015 Req'd Qty: 15.00 ***15*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
155	QC5- Inspect part completeness to step on W/O	0.00							38 9-89
155									
QC	Memo	0.00							
Quality Control									FEB 04 2016
180	Identify as per dwg & Stock Location: <u>CC106</u>	0.00							
180									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.02							
Quality Control									

FEB 08 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																									
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																

Picklist Print

Thursday, December 17, 2015 3:41:44 PM

Page 1

Work Order ID: 140058

140058

Parent Item: 646.3812

646.3812

Parent Item Name: Gusset Bracket

Start Date: 12/17/2015

Required Date: 12/17/2015

Start Qty: 15.00

Required Qty: 15.00

Comments: IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6A0.75X0.75X 0.060X0.062		Purchased		No			f	89.4463		1.5			

***M7075T6A0 75X0 75X0 060X0**

7075T6 ANGLE .75" X .75" X .060" X .062"W

Location

Loc Qty

Loc Code

MAT051

89.446342

123947

89.446342

5.967 J.C.-L. 16-01-22

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03697				SHEET 1 OF 1	
	DWG NO. 646.3800	REV: N/C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: BRACKETS					
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED ALTERNATE MATERIAL.				ECR: D-12-006	

IS

1 PRIMARY MATERIAL: 7075-T651 ALUMINUM PER AMS-QQ-A-250/12.
ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.

SHEET 1, ZONE A2 IS:

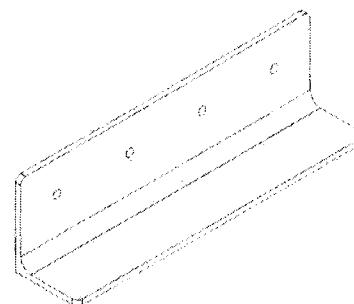
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 14.00.58 MJS
1512-18

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED: ☐ RFMS ☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☐ BOM						
CHANGE CATEGORY ☐ MAJOR ☒ MINOR					DER REVIEW REQUIRED ☐ YES ☒ NO	

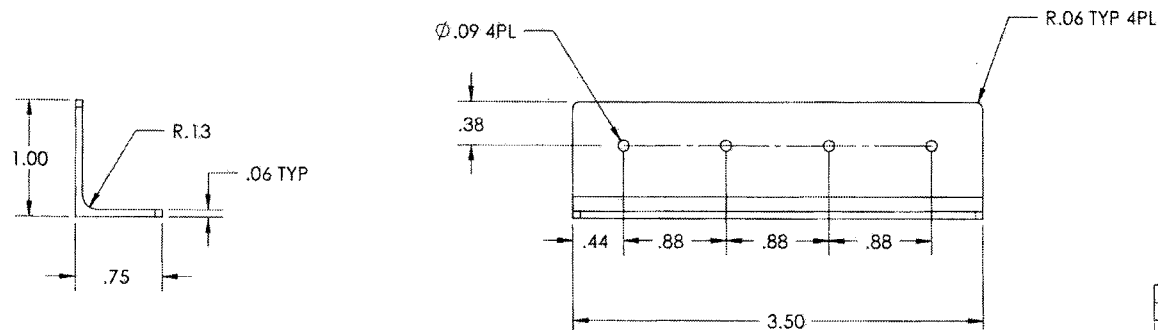
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NOTES:

1. MATERIAL: ALUMINUM 7075-T651 AMS-QQ-A-250/12
2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



646.3810



UNINCORPORATED ELEM(S)

036097

		646.3814	WIPER BRACKET		△	△
		646.3813	STRUT BRACKET		△	△
		646.3812	GUSSET BRACKET		△	△
		646.3811	RADIUS BLOCK		△	△
		646.3810	BRACKET		△	△
	QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
	QTY			PARTS LIST		
NEXT ASSY (S)				APICAL INDUSTRIES		
646.4000				2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA 92056-3512 (760)724-5300		
CONTRACT NO.				BRACKETS		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES 10 THRU .125 125 THRU .500 500 THRU 1.000 1.000 THRU 2.000 2.000 THRU 3.000 3.000 THRU 4.000 4.000 THRU 5.000 5.000 THRU 6.000 6.000 THRU 7.000 7.000 THRU 8.000 8.000 THRU 9.000 9.000 THRU 10.000 10.000 THRU 11.000 11.000 THRU 12.000 12.000 THRU 13.000 13.000 THRU 14.000 14.000 THRU 15.000 15.000 THRU 16.000 16.000 THRU 17.000 17.000 THRU 18.000 18.000 THRU 19.000 19.000 THRU 20.000 20.000 THRU 21.000 21.000 THRU 22.000 22.000 THRU 23.000 23.000 THRU 24.000 24.000 THRU 25.000 25.000 THRU 26.000 26.000 THRU 27.000 27.000 THRU 28.000 28.000 THRU 29.000 29.000 THRU 30.000 30.000 THRU 31.000 31.000 THRU 32.000 32.000 THRU 33.000 33.000 THRU 34.000 34.000 THRU 35.000 35.000 THRU 36.000 36.000 THRU 37.000 37.000 THRU 38.000 38.000 THRU 39.000 39.000 THRU 40.000 40.000 THRU 41.000 41.000 THRU 42.000 42.000 THRU 43.000 43.000 THRU 44.000 44.000 THRU 45.000 45.000 THRU 46.000 46.000 THRU 47.000 47.000 THRU 48.000 48.000 THRU 49.000 49.000 THRU 50.000 50.000 THRU 51.000 51.000 THRU 52.000 52.000 THRU 53.000 53.000 THRU 54.000 54.000 THRU 55.000 55.000 THRU 56.000 56.000 THRU 57.000 57.000 THRU 58.000 58.000 THRU 59.000 59.000 THRU 60.000 60.000 THRU 61.000 61.000 THRU 62.000 62.000 THRU 63.000 63.000 THRU 64.000 64.000 THRU 65.000 65.000 THRU 66.000 66.000 THRU 67.000 67.000 THRU 68.000 68.000 THRU 69.000 69.000 THRU 70.000 70.000 THRU 71.000 71.000 THRU 72.000 72.000 THRU 73.000 73.000 THRU 74.000 74.000 THRU 75.000 75.000 THRU 76.000 76.000 THRU 77.000 77.000 THRU 78.000 78.000 THRU 79.000 79.000 THRU 80.000 80.000 THRU 81.000 81.000 THRU 82.000 82.000 THRU 83.000 83.000 THRU 84.000 84.000 THRU 85.000 85.000 THRU 86.000 86.000 THRU 87.000 87.000 THRU 88.000 88.000 THRU 89.000 89.000 THRU 90.000 90.000 THRU 91.000 91.000 THRU 92.000 92.000 THRU 93.000 93.000 THRU 94.000 94.000 THRU 95.000 95.000 THRU 96.000 96.000 THRU 97.000 97.000 THRU 98.000 98.000 THRU 99.000 99.000 THRU 100.000				SEE PAGE CODE DWS #61 B 07146 SCALE NONE 646.3800 FIN N/A		

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760) 724-5300

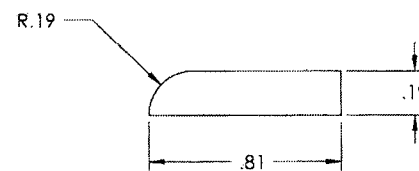
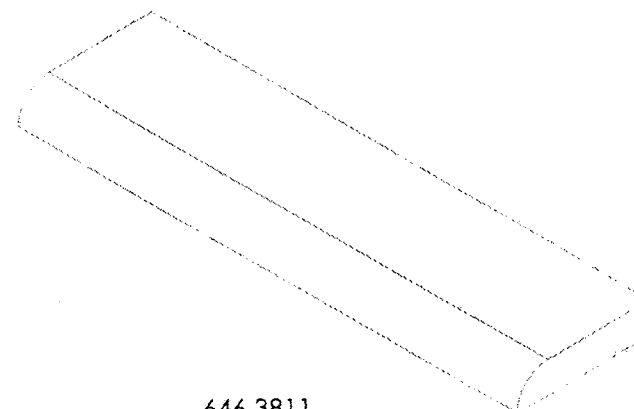
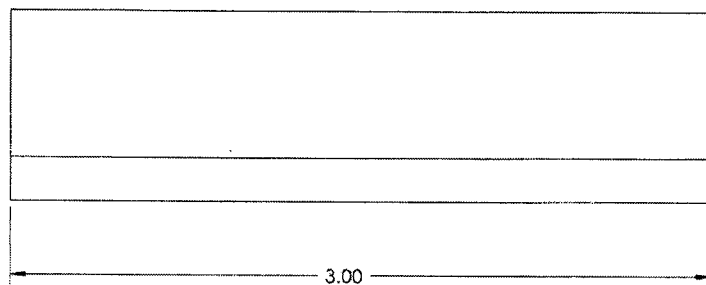
BRACKETS

SCALE: NONE SHEET 1 OF 3

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

A
B
C
D



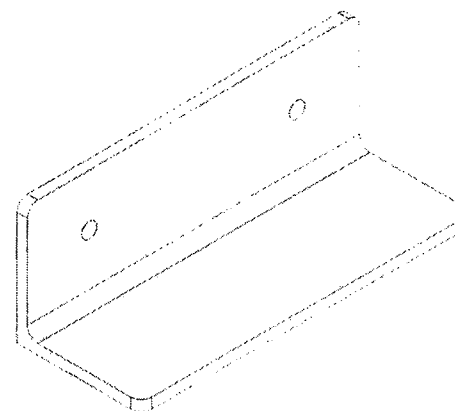
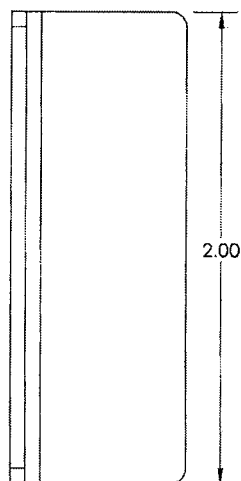
NEXT ASSY (S)		ORIGINAL DATE 11/02/06	05-19-06
DRAWN BY J GARDNER		CHECKED	
DRAWING APPROVAL			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ARE 3 PLACES DECIMALS ±.005 ANGLES ±.5°		SIZE B	DATE CODE 07ME6
		DWG. NO.	REV.
		646.3800	N/C
SCALE NONE		SHEET 2 OF 5	

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2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760) 724-5300

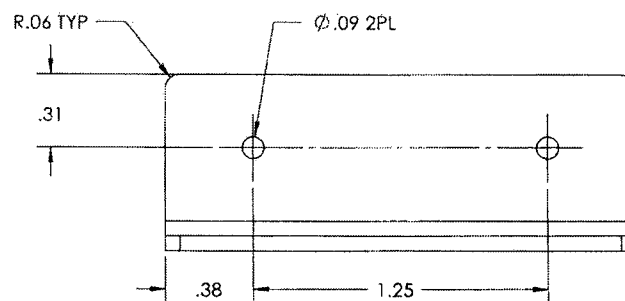
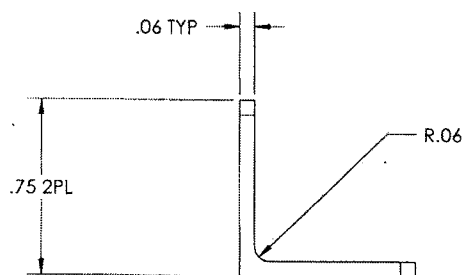
BRACKETS

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



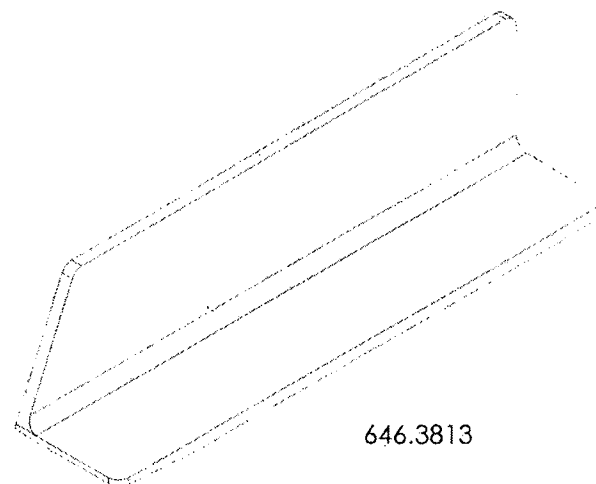
646.3812



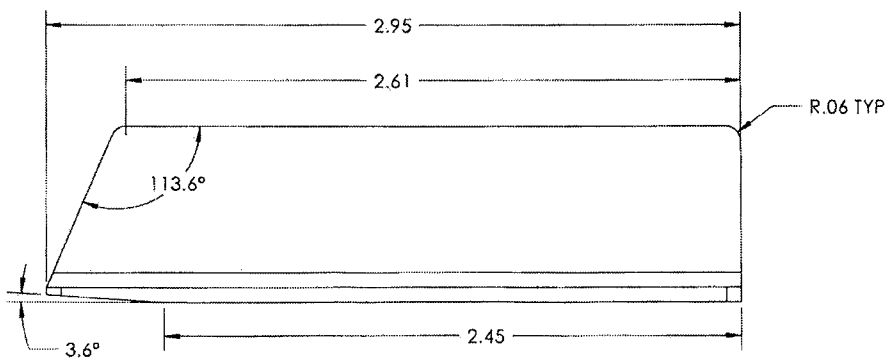
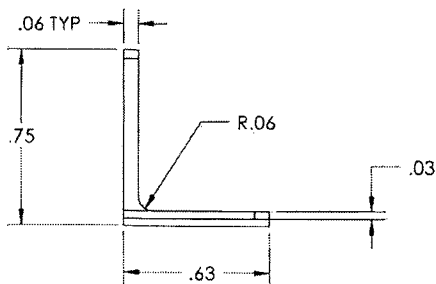
NEXT ASSY (S)		ORIGINAL DATE 06-19-05	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
		DESIGNED BY		
		CHECKED BY		
		DATE		
		DATE	BRACKETS	
		DATE	646.3800	
		DATE	SCALE NONE	
		DATE	SHEET 3 OF 3	

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



646.3813



NEXT ASSY (S)	ORIGINAL DATE	08-19-08	
	DRAWN BY	CHECKER	
	DESIGNED BY	APPROVAL	
	CONTRACT NO.		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONS DECIMALS ±.015 ANGLES ±.5°		LOT CODE	DWG NO.
		B 07M1Z6	646.3800
		SCALE NONE	SHEET 4 OF 5

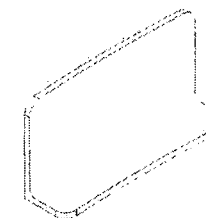
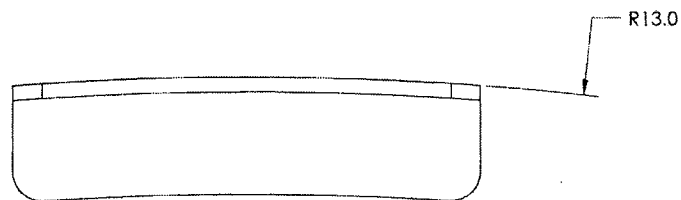
APICAL INDUSTRIES
2408 TEMPLE HEIGHTS DR.
OCEANSIDE, CA, 92056-3512 (760)724-5300

BRACKETS

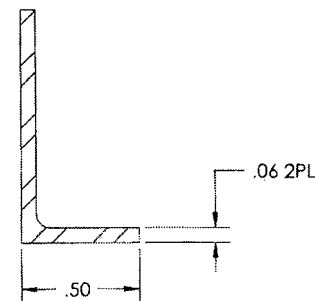
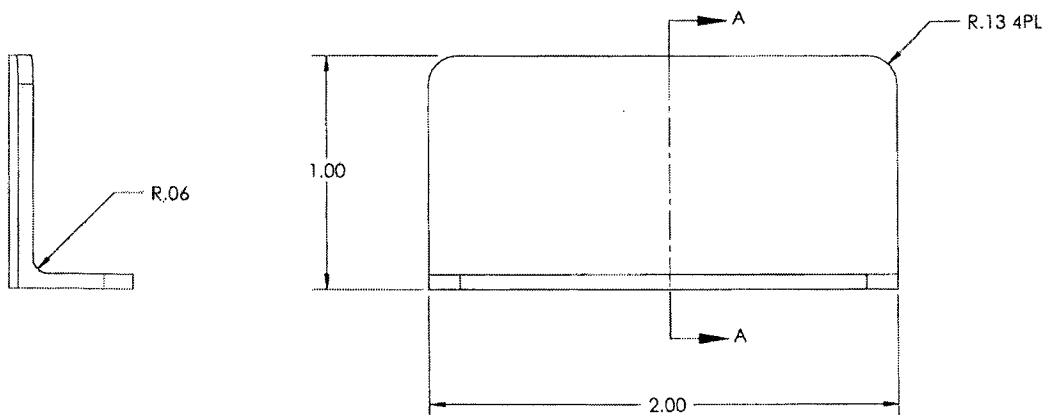
N/C

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APICAL INDUSTRIES AND REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



646.3814



SECTION A-A

NEXT ASSY (S)	ORIGINAL DATE	08-19-08	APICAL INDUSTRIES	
	DESIGNED BY	CHRETT		
	DRAWN BY	CHRETT	2605 TEMPLE HEIGHTS DR.	
	DATE	08-19-08	OCEANSIDE, CA, 92056-3512 (760) 724-5390	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .010 3 PLACE DECIMALS ± .005 ANGLES ± .1°	CONTRACT NO.		BRACKETS	
	SCALE	NONE	SHEET 5 OF 5	
	DATE	07/26/08	DWG NO.	646.3800
	REV	N/C		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31098**

Purchase Order Date 1/21/2016

PO Print Date 1/28/2016

Page Number 4 of 7

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613-446-4544

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Total: \$664.53

11	140326	D5274-1 STEP	2/5/2016	8.00	\$55.38	\$443.02
			Yes			
			2/5/2016			

Black Anodize per MIL-A-8625F Type I or IB or IC or II or IIB Class 2,

Line Total: \$443.02

13	140567	646.3011 RH HALF REV. N/C	1/29/2016	12.00	\$10.63	\$127.53
			Yes			
			1/29/2016			

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total: \$127.53

14	140058	646.3812 GUSSET BRACKET REV. N/C	1/29/2016	30.00	\$6.48	\$194.33
			Yes			
			1/29/2016			

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

PO Instructions: ADMIN FEE ARE INCLUDED IN PRICING PER UNIT

Note:

1/28/2016

SP16-02-03



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 911174

Date: 03-Feb-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
10 ea	Part: 140433 646.3010 LH HALF Job: 19097	PO: 31098	Rev: N/C Line: 1
12 ea	Part: 140567 646.3011 RH HALF Job: 19107	PO: 31098	Rev: N/C Line: 13
30 ea	Part: 140058 646.3812 GUSSET BRACKET Job: 19108	PO: 31098	Rev: N/C Line: 14
12 ea	Part: 140119 646.3813 STRUT BRACKET Job: 19110	PO: 31098	Rev: N/C Line: 16
16 ea	Part: 140240 646.3610 LH HALF Job: 19098	PO: 31098	Rev: N/C Line: 2
44 ea	Part: 140845 646.3716 GUAGE BRACKET Job: 19113	PO: 31098	Rev: A Line: 20
20 ea	Part: 140895 646.3811 RADIUS BLOCK Job: 19114	PO: 31098	Rev: N/A Line: 21
36 ea	Part: 140788 646.3718 CUSTOM WASHER Job: 19101	PO: 31098	Rev: A Line: 5



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 911174

Date: 03-Feb-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE

Terms		Ship Via	
Quantity	Description		
20 ea	Part: 136147 646.3012 LOWER GUIDE Job: 19103	Rev: N/C PO: 31098	Line: 8
30 ea	Part: 140151 646.3810 BRACKET Job: 19104	Rev: N/C PO: 31098	Line: 9
DATE: <u>3/2/16</u>			
CERTIFIED SIGNATURE: <u>[Signature]</u>			
RECEIVER SIGNATURE: <u>[Signature]</u>			
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
CERTIFICATE OF CONFORMANCE			
A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS.			
MADE IN CANADA.			